GENERAL INSTRUCTIONS FOR ASSEMBLING SWIVL-EZE MARINE SHOCK-EZE TRANSOM SAVERS

1 DETERMINE WHETHER YOU WILL BE USING THE OVER THE ROLLER CASTING OR THE BOLT-ON BRACKET.

2 ATTACH THE APPROPRIATE FITTINGS ONTO THE STAINLESS STEEL TUBE WITH THE ¼" LYNCH PIN.

3 PLACE THE ¼-20 X 1-1/2" BOLT AND ¼-20 NUT ON THE OUTER TUBE FINGER TIGHT.

4 SLIDE THE INNER AND OUTER TUBES TOGETHER (LEAVE OUT THE SPRING FOR NOW) AND HOLD THE UNIT UP TO YOUR MOTOR AND TRAILER.

5 CHECK THE TRANSOM SAVER FOR FIT. THERE ARE SEVERAL HOLES IN THE OUTER TUBE AND THE BOLT AND NUT MIGHT NEED TO BE MOVED FOR PROPER FIT.

NOTE:	TO OBTAIN OPITUM PERFORMANCE FROM YOU SWIVL-EZE MARINE TRANSOM SAVER IT IS BEST TO KEEP THE DIVERLL LENGTH OF THE UNIT AS SHORT AS POSSIBLE KEEP THIS IN MIND WHEN SELECTING THE HOLES FOR THE FIRST BOLT AND NUT.

6 ONCE THE LENGTH OF THE ASSEMBLY HAS BEEN DETERMINED, SEPARATE THE UPPER AND LOWER TUBES.

7 HOLDING THE OUTER TUBE WITH THE OPENING POINTING UP, PLACE THE SPRING INTO THE TUBE.

8 INSERT THE INNER TUBE INTO THE OUTER TUBE.

9 DEPRESS THE TRANSOM SAVER BY PLACING THE HEAD ON THE FLOOR AND PUSHING ON THE BOLT-ON OR OVER THE ROLLER BRACKET. (IT DOES NOT REQUIRE A LOT OF FORCE)

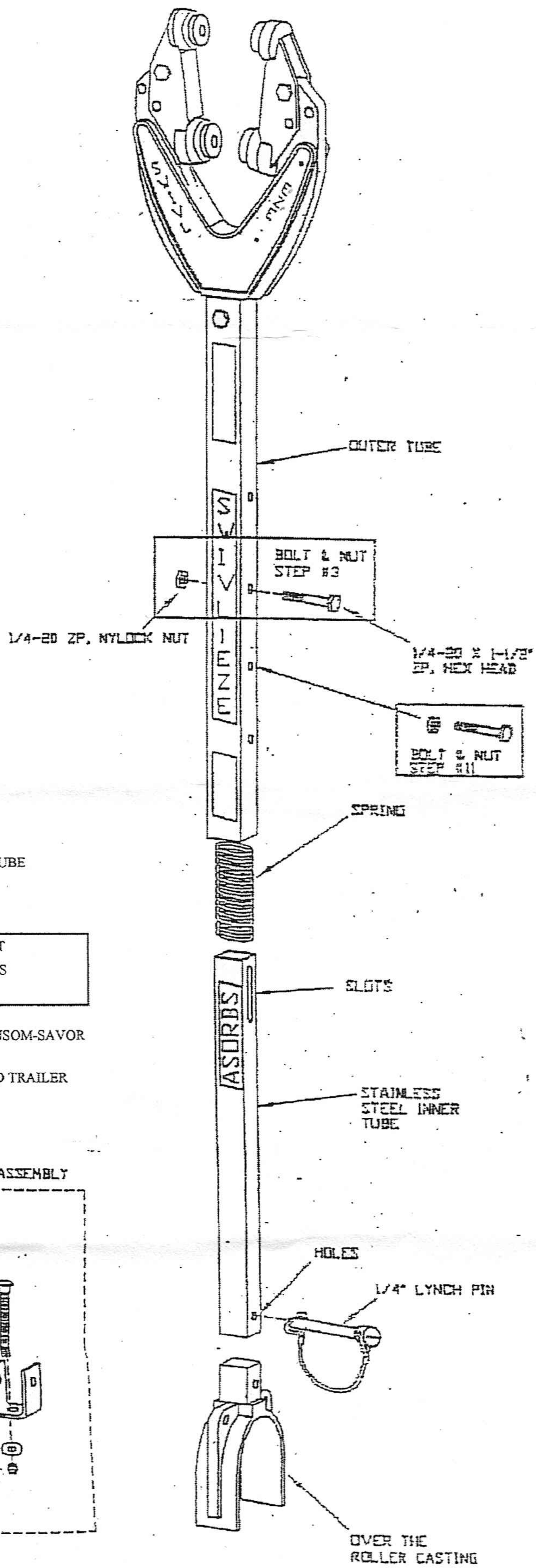
10 WHILE THE UNIT IS DEPRESSED INSERT THE 2ND ¼-20 X 1-11/2 BOLT SO THAT IT GOES THROUGH THE OUTER TUBE AND THROUGHT THE SLOT IN THE INNER TUBE

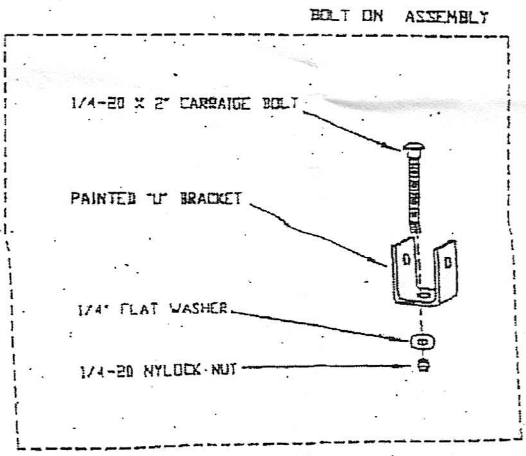
11 PUT ON THE 2ND ¼-20 NUT AND TIGHTEN.

NOTE:	DO NOT OVER TIGHTEN THE NUTS ON THE BOLTS. THEY SHOULD JUST CONTACT THE OUTER TUBE. OVER TIGHTENING MAY CAUSE CAUSE BINDING IN THE UNITS MOVEMENT AND ACCELERATED WEAR. THE UNIT SHOULD MOVE FREELY.

13 MAKE SURE THAT YOU HAVE TIGHTENED BOT NUTS AND BOLTS ON YOUR TRANSOM-SAVOR

14 YOUR TRANSOM SAVER IS NOW READY TO BE INSTALLED ON YOUR MOTOR AND TRAILER





Swivl-Eze Marine

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